

Glazing Procedure Fitting of the Beads

1.8.01

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Fitting of the beads

The Duraflex Diamond Suite range of beads are of clip-in design to firstly give bead retention during transit of unglazed frames and secondly to aid in glazing.

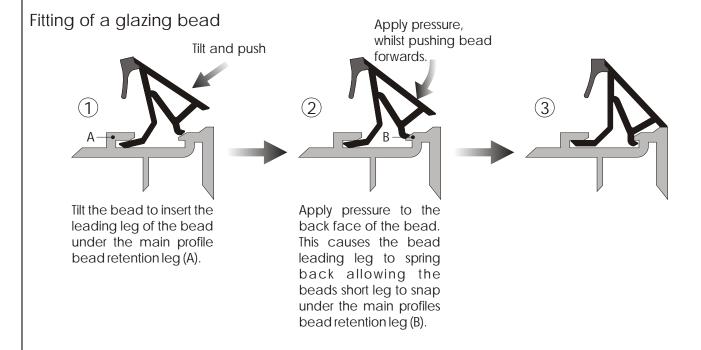
All beads are to be use in conjunction with:



Security clips - (GT Products Ltd. or Castle Products Ltd.)

Note: New tooling and extrusion technology allows greater than ever control over the new beads size and shape. Even so, working tolerances, climatic variations and personal 'feel' preference during glazing may mean that alternative size glazing wedges and tapes may be required from time to time.

Where white wedges/nitrile are used it may be possible for trapped dirt to be visible within the compressed sealing nibs of the seals. Aluminium foil can be positioned around the sealed unit to cover this possibility.



Machining information - cutting angles

5851 to be scribed at 44°. Square cut top & bottom. 5852 to be mitred at 45°, all ends or contour end mill verticals. 5850 to be mitred or end milled using a Little Jem end miller.

28mm Bead 28mm Scotia Bead 28mm Featured Bead